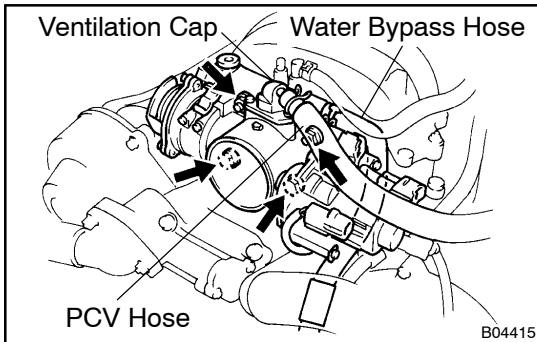


INSTALLATION

1. INSTALL THROTTLE BODY

- (a) Connect the water bypass hose to the manifold thermostat on the throttle body.



- (b) Install a new gasket and the throttle body with the 2 bolts and 2 nuts.
 - (c) Install the ventilation cap.
Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)
 - (d) Connect the water bypass hose and PCV hose to the throttle body.
 - (e) Connect the connectors and wire:
 - Throttle position sensor connector
 - Throttle control motor connector
 - Accelerator pedal position sensor connector
 - Accelerator pedal position sensor wire to 2 clamps on wire brackets
2. CONNECT ACCELERATOR CABLE TO THROTTLE BODY
 3. INSTALL INTAKE AIR CONNECTOR
 4. FILL WITH ENGINE COOLANT (See page [CO-2](#))
 5. START ENGINE AND CHECK FOR ENGINE COOLANT LEAKS
 6. INSTALL V-BANK COVER